

WB Rome (41')_18



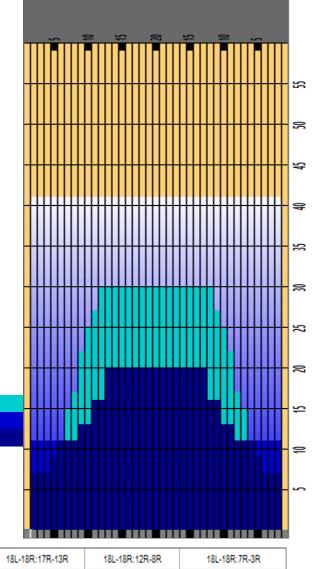
Oil Pattern Distance	41	Reverse Brush Drop	33	Oil Per Board	Multi ul
Forward Oil Total	21.35 mL	Reverse Oil Total	4.7 mL	Volume Oil Total	26.05 mL
Tank Configuration	ALT	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	14	3	185	0.0	7.9	7.9	9250
2	5L	5R	1	50	14	3	31	7.9	9.8	1.9	1550
3	6L	6R	1	50	14	3	29	9.8	11.7	1.9	1450
4	7L	7R	2	50	14	3	54	11.7	15.6	3.9	2700
5	8L	8R	1	50	14	3	25	15.6	17.5	1.9	1250
6	9L	9R	2	50	18	3	46	17.5	22.6	5.1	2300
7	10L	10R	1	50	18	3	21	22.6	25.1	2.5	1050
8	11L	11R	1	50	18	3	19	25.1	27.6	2.5	950
9	12L	12R	1	50	18	3	17	27.6	30.1	2.5	850
10	2L	2R	0	50	22	3	0	30.1	33.0	2.9	0
11	2L	2R	0	50	30	3	0	33.0	41.0	8.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	41.0	20.0	-21.0	0
2	13L	13R	1	50	26	3	15	20.0	16.4	-3.6	750
3	11L	11R	1	50	22	3	19	16.4	13.3	-3.1	950
4	9L	9R	1	50	18	3	23	13.3	10.8	-2.5	1150
5	2L	2R	1	50	18	3	37	10.8	8.3	-2.5	1850
6	2L	2R	0	50	14	3	0	8.3	0.0	-8.3	0

Cleaner Ratio Main Mix 5:1
Cleaner Ratio Back End Mix 5:1
Cleaner Ratio Back End Distance 59
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Forward Reverse Combined



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Mlddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.57	1.27	1	1	1.27	2.57
(1

